## MCAT-53™ Catalyst

## The catalyst that takes Green Chemistry to a new level.

## A Novel and new Ru formato catalyst for C-C coupling in water.

- -No acid
- -No co-solvent
- -No surfactant
- -No oxidants
- -No ligands

Chicago Discovery Solutions' proprietary and patented catalyst MCAT-53<sup>™</sup> is made for CH activated C-C coupling reactions. No need to add acid, co-solvent, surfactant, oxidants or ligands or perform additional steps for activation of the catalyst.

Traditional metal- catalyzed cross-coupling reactions are regularly conducted in polar, aprotic solvents such as *N*-methylpyrrolidinone (NMP), dimethylformamide (DMF) or dimethylacetamide (DMAc) (1, 2). These solvents are undesirable because of their toxicity and disposal costs.

MCAT- $53^{TM}$  is a ruthenium based solid air stable catalyst that has been recently discovered by the scientists of Chicago Discovery Solutions LLC., USA. It has been tentatively assigned as having chemical formula  $Ru_2Cl_2(p$ -cymene) (HCOO) $_3Na$ .

In contrast to Pd and other metal catalyzed C-H activated C-C coupling reactions, ruthenium based MCAT-53<sup>TM</sup> achieves C-H-activated C-C coupling in water under ligand-free conditions, requiring no oxidants (such as copper (II) salts and silver (I) salts, or benzoquinone) and no acid. The catalyst is tailor made to work in DI/ distilled water. Only a base such as potassium carbonate may be occasionally required.

This air-stable and bench-stable catalyst, MCAT-53<sup>TM</sup> has been tested for carbon - carbon bond formation in water on substrates such as aryl oxazolines, benzoquinolines and phenyl pyridines (see references-3, 4).







Phenylpyrazole 2-Phenyl Oxazoline

2-Phenyl Pyridine

Bromides, chlorides and heavily substituted halides shown below can work smoothly under the catalytic conditions.



4-Bromoanisole 4-Bromo toluene 3-Chloro-2-methylthiophene Chlorobenzene

MCAT-53™ has been demonstrated to be useful for the synthesis of advanced intermediate of Anacetrapib in water instead of NMP (ref 4).

$$F_3C$$
 OCH<sub>3</sub>  $F_3C$  OCH<sub>3</sub>  $O$  OCH<sub>3</sub>  $O$ 

References

MCAT-53

900285

1102

Aldrich Sigma

Catalogue no.

CDS Catalogue no.

- 1. Fischmeister and Doucet. *Green Chem.*, 2011, 13, 741-753.
- 2. Constable et al. Green Chem., 2007, 9, 411-420.
- 3. PCT application PCT application WO/US 2014/059281, US 10,3009,471
- 4. Organic Process Research and Development, 2018, 22, 1119-1130.

Please contact us for more information about MCAT-53<sup>TM</sup> catalyst.



